

(○ 保有工具)

| ツールサイズ | | 仕様 | | 参考※1 | |
|---------|-------|------|--------|------|----|
| ドリル径(φ) | 全長(L) | ノーマル | Vロード※2 | 加工深さ | 備考 |
| 3 | 700 | ○ | | 250 | |
| 3 | 720 | ○ | ○ | 270 | |
| 3 | 800 | ○ | | 350 | |
| 3.1 | 800 | ○ | | 350 | |
| 3.2 | 600 | ○ | | 150 | |
| 3.3 | 700 | ○ | | 250 | |
| 3.3 | 800 | ○ | | 350 | |
| 3.5 | 710 | ○ | ○ | 260 | |
| 3.5 | 720 | | ○ | 270 | |
| 3.5 | 730 | | ○ | 280 | |
| 3.5 | 750 | | ○ | 300 | |
| 3.5 | 1000 | ○ | | 550 | |
| 4 | 700 | ○ | | 250 | |
| 4 | 800 | ○ | ○ | 350 | |
| 4 | 1000 | ○ | ○ | 550 | |
| 4.2 | 800 | ○ | ○ | 350 | |
| 4.2 | 1000 | ○ | | 550 | |
| 4.4 | 750 | | ○ | 300 | |
| 4.5 | 800 | ○ | | 350 | |
| 4.5 | 1000 | ○ | | 550 | |
| 5 | 700 | ○ | | 250 | |
| 5 | 800 | ○ | ○ | 350 | |
| 5 | 960 | ○ | | 510 | |
| 5 | 1000 | ○ | | 550 | |
| 5 | 1219 | | ○ | 769 | |
| 5.1 | 800 | ○ | ○ | 350 | |
| 5.2 | 914 | ○ | ○ | 464 | |
| 5.5 | 790 | ○ | | 340 | |
| 5.5 | 800 | | ○ | 350 | |
| 5.5 | 1000 | ○ | | 550 | |
| 5.5 | 1100 | ○ | | 650 | |
| 5.8 | 914 | ○ | | 464 | |
| 6 | 905 | ○ | | 455 | |
| 6 | 914 | | ○ | 464 | |
| 6 | 1219 | ○ | ○ | 769 | |
| 6 | 1300 | | ○ | 850 | |
| 6 | 1450 | ○ | ○ | 900 | |
| 6.1 | 1219 | ○ | | 769 | |
| 6.2 | 1219 | ○ | | 769 | |
| 6.2 | 1650 | ○ | | 1400 | ※3 |
| 6.3 | 1219 | ○ | | 769 | |
| 6.5 | 914 | ○ | | 464 | |
| 6.5 | 1219 | ○ | ○ | 769 | |
| 6.7 | 800 | ○ | | 350 | |
| 6.8 | 914 | ○ | | 464 | |
| 7 | 914 | ○ | ○ | 464 | |
| 7 | 1219 | ○ | ○ | 769 | |
| 7 | 1450 | ○ | ○ | 900 | |
| 7.01 | 900 | ○ | | 450 | |
| 7.05 | 914 | ○ | | 464 | |
| 7.5 | 914 | ○ | | 464 | |
| 7.5 | 1219 | | ○ | 769 | |
| 7.8 | 1219 | ○ | | 769 | |
| 8 | 900 | | ○ | 450 | |
| 8 | 914 | ○ | | 464 | |
| 8 | 1210 | | ○ | 760 | |
| 8 | 1219 | ○ | | 769 | |
| 8 | 1450 | ○ | ○ | 900 | |
| 8 | 1750 | ○ | | 1400 | ※3 |
| 8.01 | 900 | ○ | | 450 | |
| 8.1 | 1450 | ○ | | 900 | |
| 8.2 | 1219 | ○ | ○ | 769 | |
| 8.2 | 1650 | ○ | ○ | 1400 | ※3 |
| 8.3 | 1219 | ○ | ○ | 769 | |
| 8.3 | 1450 | | ○ | 900 | |
| 8.5 | 914 | ○ | | 464 | |
| 8.5 | 1200 | | ○ | 750 | |
| 8.5 | 1650 | ○ | | 1400 | ※3 |
| 8.7 | 1000 | | ○ | 550 | |
| 8.7 | 1219 | | ○ | 769 | |
| 9 | 914 | ○ | ○ | 464 | |
| 9 | 1219 | ○ | ○ | 769 | |
| 9 | 1650 | | ○ | 1400 | ※3 |
| 9.5 | 914 | ○ | | 464 | |
| 9.5 | 1219 | | ○ | 769 | |
| 9.5 | 1650 | | ○ | 1400 | ※3 |
| 9.6 | 1219 | | ○ | 769 | |
| 9.7 | 1219 | | ○ | 769 | |
| 9.8 | 1219 | | ○ | 769 | |
| 10 | 914 | ○ | ○ | 464 | |
| 10 | 1210 | | ○ | 760 | |
| 10 | 1219 | ○ | | 769 | |
| 10 | 1450 | | ○ | 900 | |
| 10 | 1650 | ○ | ○ | 1400 | ※3 |
| 10.1 | 1250 | | ○ | 800 | |
| 10.1 | 1450 | ○ | | 900 | |
| 10.2 | 1650 | ○ | | 1400 | ※3 |
| 10.3 | 1219 | | ○ | 769 | |
| 10.3 | 1650 | | ○ | 1400 | ※3 |
| 10.5 | 1219 | | ○ | 769 | |
| 10.5 | 1650 | ○ | | 1400 | ※3 |
| 10.8 | 1219 | ○ | | 769 | |
| 11 | 1210 | | ○ | 760 | |
| 11 | 1219 | ○ | | 769 | |
| 11 | 1450 | | ○ | 900 | |
| 11 | 1650 | ○ | | 1400 | ※3 |

| ツールサイズ | | 仕様 | | 参考※1 | |
|---------|-------|------|--------|------|----|
| ドリル径(φ) | 全長(L) | ノーマル | Vロード※2 | 加工深さ | 備考 |
| 11.3 | 1650 | | ○ | 1400 | ※3 |
| 11.5 | 1219 | | ○ | 769 | |
| 11.5 | 1650 | ○ | | 1400 | ※3 |
| 11.8 | 1450 | ○ | | 900 | |
| 12 | 1219 | ○ | ○ | 769 | |
| 12 | 1450 | | ○ | 900 | |
| 12 | 1650 | ○ | ○ | 1400 | ※3 |
| 12.05 | 1219 | ○ | | 769 | |
| 12.1 | 1450 | | ○ | 900 | |
| 12.2 | 1650 | ○ | | 1400 | ※3 |
| 12.3 | 1219 | | ○ | 769 | |
| 12.3 | 1650 | | ○ | 1400 | |
| 12.5 | 1219 | | ○ | 769 | |
| 12.5 | 1650 | | ○ | 1400 | ※3 |
| 12.6 | 1219 | ○ | | 769 | |
| 12.7 | 1650 | ○ | | 1400 | ※3 |
| 12.8 | 1219 | | ○ | 769 | |
| 13 | 1219 | | ○ | 769 | |
| 13 | 1450 | | ○ | 900 | |
| 13 | 1650 | | ○ | 1400 | ※3 |
| 13.1 | 1450 | ○ | | 900 | |
| 13.2 | 1650 | ○ | | 1400 | ※3 |
| 13.3 | 1650 | ○ | | 1400 | ※3 |
| 13.5 | 1219 | ○ | | 769 | |
| 13.9 | 1219 | | ○ | 769 | |
| 14 | 1219 | ○ | ○ | 769 | |
| 14 | 1650 | ○ | | 1400 | ※3 |
| 14.1 | 1450 | | ○ | 900 | |
| 14.5 | 1219 | ○ | ○ | 769 | |
| 14.5 | 1650 | ○ | | 1400 | ※3 |
| 14.8 | 1450 | ○ | | 900 | |
| 15 | 1219 | ○ | ○ | 769 | |
| 15 | 1450 | | ○ | 900 | |
| 15 | 1650 | ○ | | 1400 | ※3 |
| 15.1 | 1450 | ○ | | 900 | |
| 15.2 | 1650 | | ○ | 1400 | ※3 |
| 15.3 | 1650 | ○ | | 1400 | ※3 |
| 15.5 | 1650 | ○ | | 1400 | ※3 |
| 15.75 | 1650 | ○ | | 1400 | ※3 |
| 16 | 1219 | ○ | ○ | 769 | |
| 16 | 1650 | ○ | ○ | 1400 | ※3 |
| 16.1 | 1450 | ○ | | 900 | |
| 16.2 | 1650 | ○ | ○ | 1400 | ※3 |
| 16.5 | 1219 | | ○ | 769 | |
| 16.5 | 1650 | ○ | | 1400 | ※3 |
| 16.75 | 1000 | | ○ | 550 | |
| 16.75 | 1219 | ○ | | 769 | |
| 17 | 1219 | ○ | ○ | 769 | |
| 17 | 1650 | ○ | | 1400 | ※3 |
| 17.45 | 1219 | | ○ | 769 | |
| 17.5 | 1650 | ○ | | 1400 | ※3 |
| 17.85 | 1200 | ○ | | 750 | |
| 18 | 1219 | | ○ | 769 | |
| 18 | 1650 | ○ | | 1400 | ※3 |
| 18.1 | 1450 | ○ | | 900 | |
| 18.5 | 1219 | ○ | | 769 | |
| 18.5 | 1450 | | ○ | 900 | |
| 19 | 1219 | | ○ | 769 | |
| 19 | 1650 | ○ | | 1400 | ※3 |
| 19.05 | 900 | | ○ | 450 | |
| 19.3 | 1650 | ○ | | 1400 | ※3 |
| 19.36 | 1450 | ○ | | 900 | |
| 19.8 | 1450 | ○ | | 900 | |
| 20 | 1210 | | ○ | 760 | |
| 20 | 1440 | | ○ | 900 | |
| 20 | 1450 | ○ | ○ | 900 | |
| 20 | 1650 | ○ | ○ | 1400 | ※3 |
| 20.2 | 1650 | ○ | | 1400 | ※3 |
| 20.5 | 1219 | | ○ | 769 | |
| 20.5 | 1440 | ○ | | 900 | |
| 20.5 | 1450 | | ○ | 900 | |
| 21 | 1219 | | ○ | 769 | |
| 21 | 1650 | ○ | | 1400 | ※3 |
| 22 | 1450 | | ○ | 900 | |
| 23 | 1450 | | ○ | 900 | |
| 23.5 | 1219 | ○ | | 769 | |
| 24 | 1450 | | ○ | 900 | |
| 24.8 | 1450 | | ○ | 900 | |
| 25 | 1219 | | ○ | 769 | |
| 25 | 1650 | ○ | | 1400 | ※3 |
| 26 | 1650 | ○ | | 1400 | ※3 |
| 26.05 | 1219 | ○ | | 769 | |
| 26.08 | 1219 | ○ | | 769 | |
| 27 | 1650 | | ○ | 1400 | ※3 |
| 28 | 1450 | | ○ | 900 | |
| 29 | 1450 | | ○ | 900 | |
| 29.5 | 1450 | ○ | | 900 | |
| 29.75 | 1219 | | ○ | 769 | |
| 30 | 1219 | ○ | | 769 | |
| 30 | 1650 | | ○ | 1400 | ※3 |

※1 諸条件により異なります

※2 Vロード 刃先に溝がありノーマルよりも送りを速くすることが可能

※3 両端から加工した場合の深さ※4

※4 片側からの場合L1200まで

※5 表中に記載のない工具径であってもお気軽にご相談ください